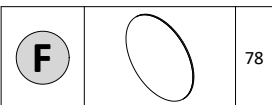
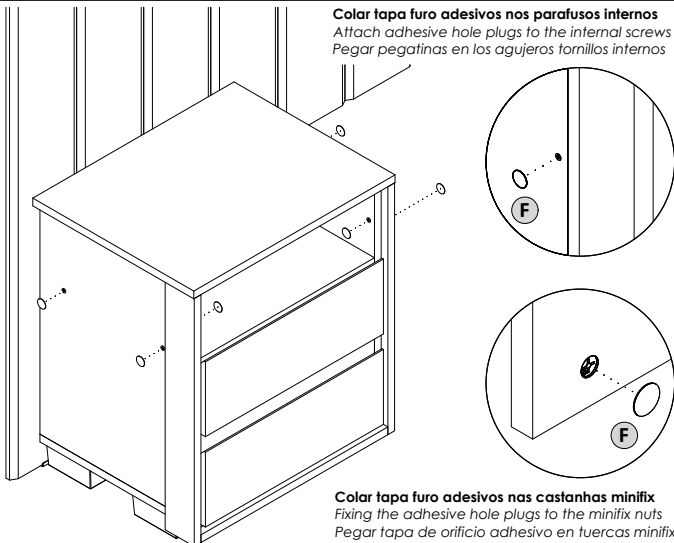
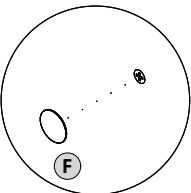


# 9º PASSO | PASS | PASO

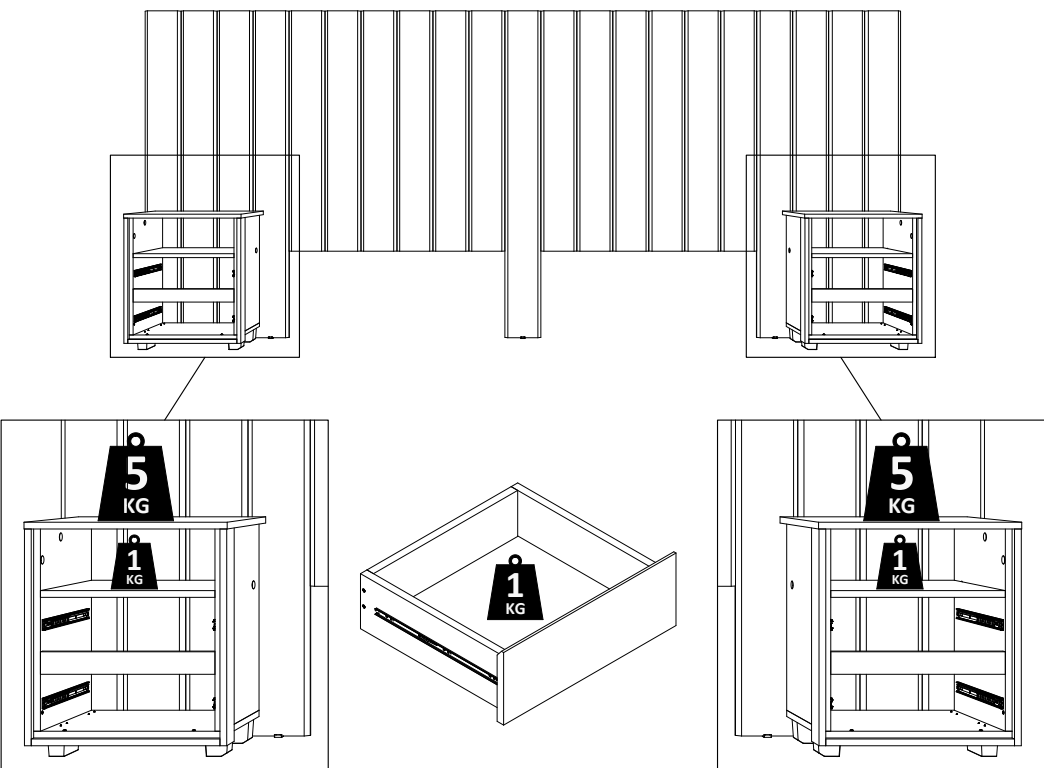


**Colar tapa furo adesivo nos parafusos externos**  
 Attach adhesive hole plug to external screws  
 Pegue la tapa del orificio adhesivo en los tornillos externos



**Colar tapa furo adesivos nas castanhas minifix**  
 Fixing the adhesive hole plugs to the minifix nuts  
 Pegar tapa de orificio adhesivo en tuercas minifix

## PESO SUPORTADO | SUPPORTED WEIGHT | PESO SOPORTADO



### CUIDADOS ESPECIAIS | SPECIAL CARES | CUIDADOS ESPECIALES:

**LIMPEZA MADEIRA:** Pano limpo umedecido em água e sabão neutro - **BRILHO:** Flanela seca  
**CLEANING:** Clean cloth humidified in water and neutral soap - **SHINE:** Dry flannel  
**LIMPIEZA:** Tela limpia humedecida en la agua y el jabón neutro - **BRILLO:** Franela seca

Data última atualização  
 Last update  
 Fecha de última actualización

**11.04.2025**

# 169 - CABECEIRA FRIDA HEADBOARD | CABECERA

**madetec**  
 MÓVEIS PARA SEU BEM ESTAR

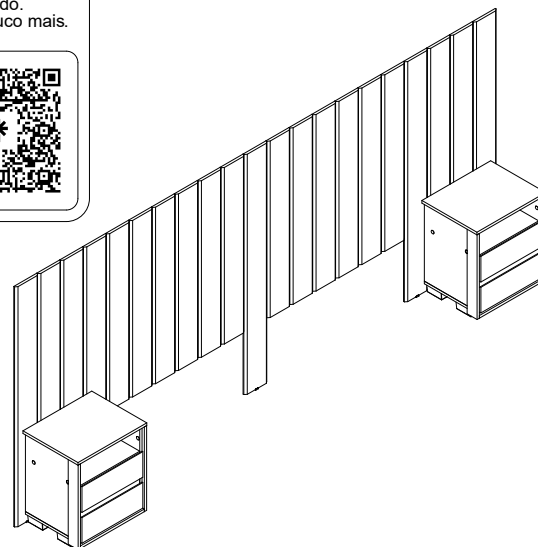
## ESQUEMA DE MONTAGEM | ASSEMBLY INSTRUCTIONS | ESQUEMA DE MONTAJE

### ASPECTO FINAL | FINAL ASPECT



### ESPAZZO

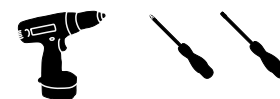
É tudo.  
 E um pouco mais.



**Pessoas necessárias para montagem**  
 People required for assembly  
 Personas necesarias para el montaje



**Ferramentas necessárias para montagem (não fornecidas)**  
 Tools required for assembly (not provided)  
 Herramientas necesarias para el montaje. (no proporcionado)



**Parafusadeira ou chave de fenda e philips**  
 Screwdriver or Phillips screwdriver  
 Destornillador o destornillador y Philips



**Martelo | Hammer | Martillo**



**Trena | Measuring tape | Cinta métrica**

### INSTRUÇÕES | INSTRUCTIONS | INSTRUCCIONES

- Prepare a montagem do móvel próximo ao local que ele ficará definitivamente e evite deslocá-lo depois de montado;  
 - Forre o chão com papelão ou similar e utilize a isomanta que vem entre as peças para evitar o contato entre elas durante a montagem;  
 - Monte o móvel obedecendo a ordem numérica da **sequência de montagem (S.M.)**, identificando as peças pelo **código de peça (C.P.)** carimbado na mesma.

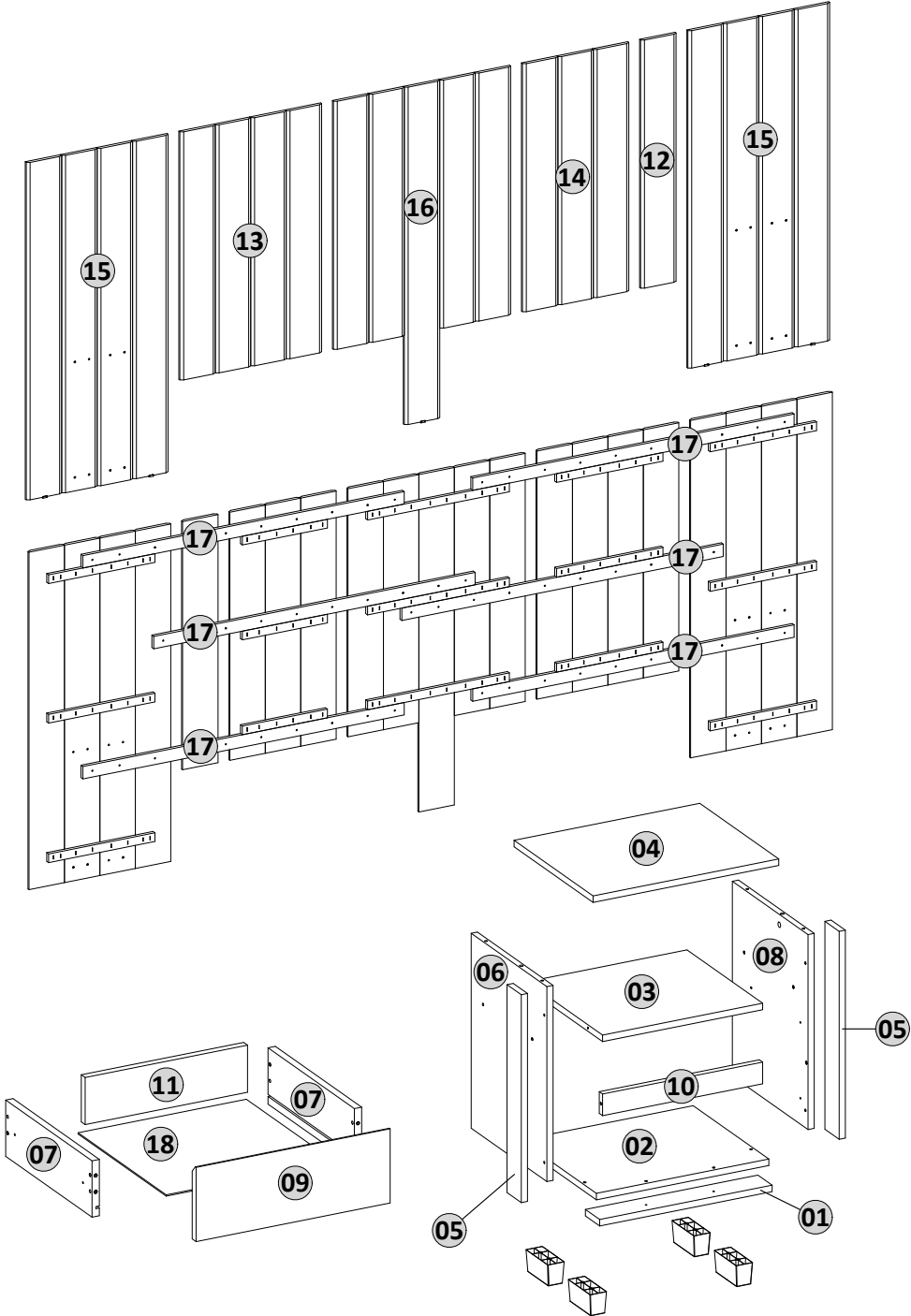
- Prepare the assembly of the close piece of furniture to the place that it will be definitively and avoid to move after done. Will be definitively and avoid to move after done;  
 - Cover the ground with cardboard or similar and use the isomanta that it comes among the pieces to avoid the contact among them during the assembly;  
 - Set up the piece of furniture obeying the numeric order of the **assembly sequence (S.M.)**, identifying the pieces by **code of piece (C.P.)** stamped in the same.

- Prepare la montaje del mobiliario proximo al lugar que estará definitivamente y evite mover después de hecho;  
 - Tape la tierra con el cartón o similar y use la "isomanta" que viene entre las piezas para evitar el contacto entre ellos durante la montaje;  
 - Monte el mobiliario obedeciendo la orden numérica de la **sucesión de montaje (S.M.)**, identificando las piezas por el **código de piezas (C.P.)** de la misma estampado en esta.



Atendimento ao consumidor | Attendance to the consumer | Asistencia al consumidor  
 tel +55 43 3303 1800  
 madetec@madetec.com.br

**Madetec Móveis Ltda.**  
 Rua Rouxinol 5205 | Parque Industrial IV  
 CEP 86706-418 | Arapongas | PR | Brasil  
 www.madetec.com.br



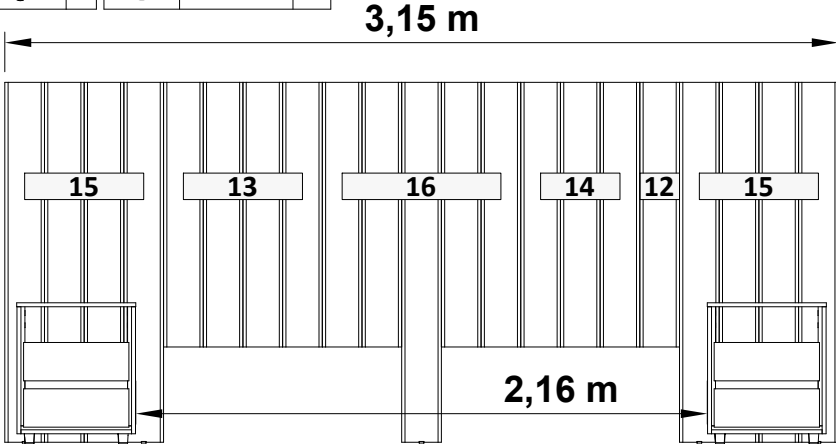
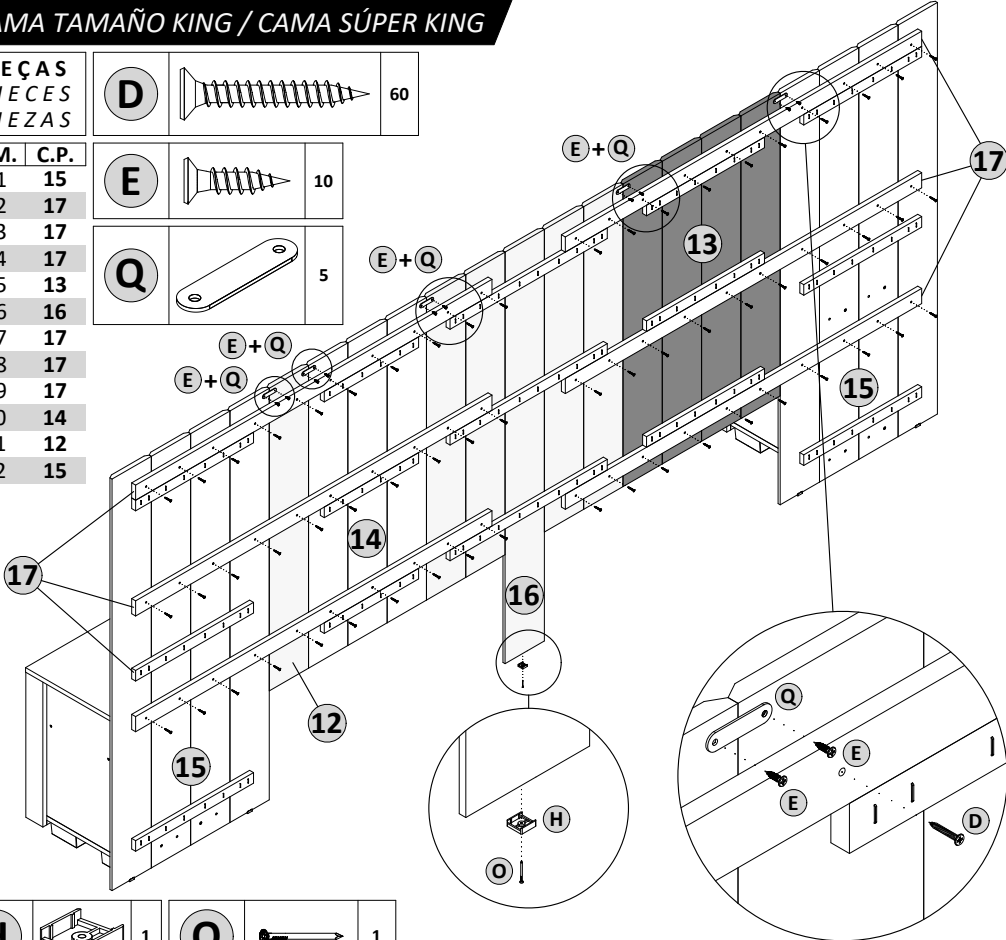
CAMA KING SIZE / SUPER KING  
KING SIZE BED / SUPER KING BED  
CAMA TAMAÑO KING / CAMA SÚPER KING

PEÇAS PIECES PIEZAS			
D		60	

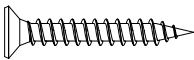
S.M.	C.P.		
01	15		
02	17		
03	17		
04	17		
05	13		
06	16		
07	17		
08	17		
09	17		
10	14		
11	12		
12	15		

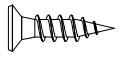

E		10	
Q		5	

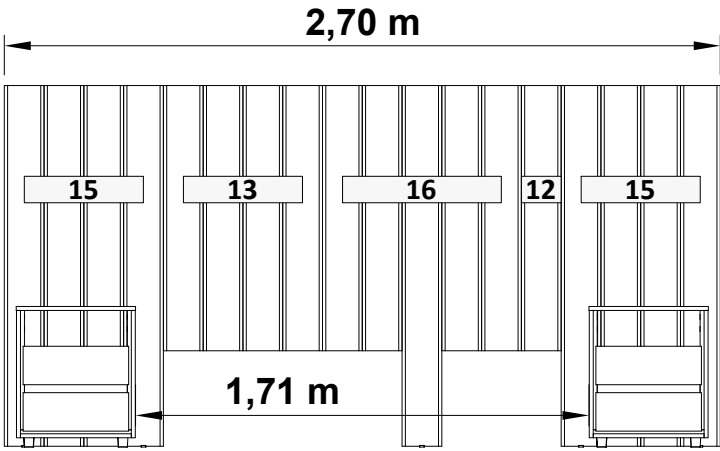
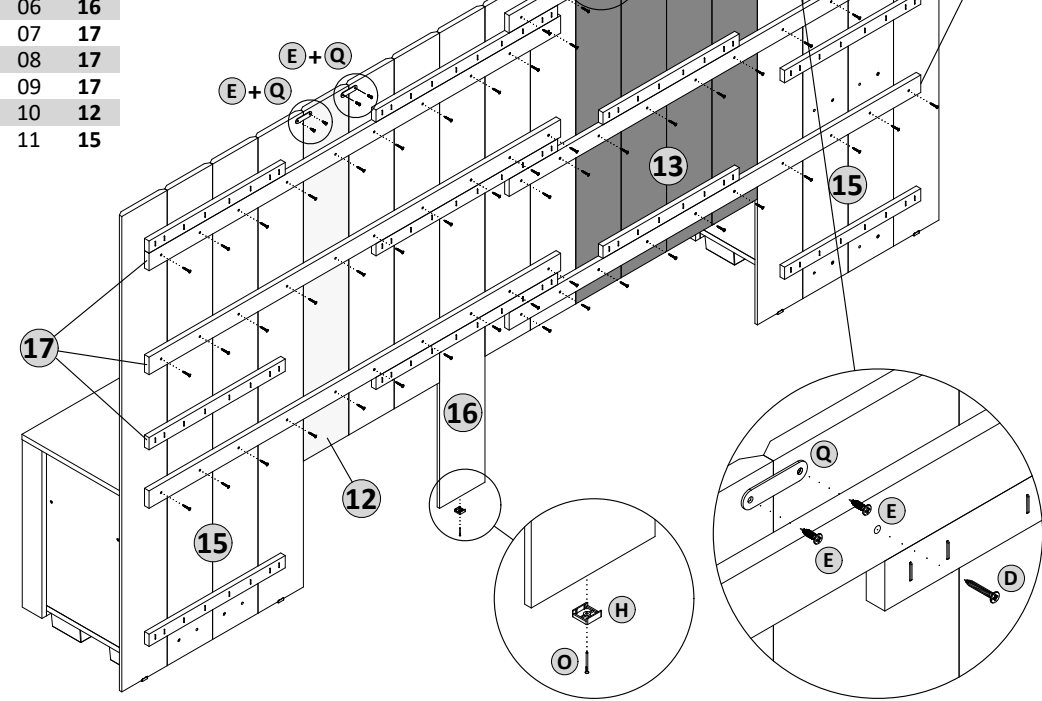
H		1	
O		1	





CAMA QUEEN SIZE | QUEEN SIZE BED | CAMA TAMAÑO QUEEN

PEÇAS PIECES PIEZAS	D		60
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S.M.	C.P.	E		8
01	15	Q		4



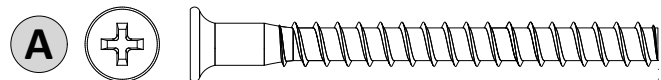
H		1
O		1

REF. ::	CÓDIGO DA PEÇA   PART CODE   CÓDIGO DE PIEZA			DESCRIÇÃO DA PEÇA PART DESCRIPTION DESCRIPCIÓN DE PIEZA	MATÉRIA PRIMA FEEDSTOCK	DIMENSÕES DIMENSIONS DIMENSIONES	QUANT. AMOUNT CANTIDAD
	CINAMOMO	CINAMOMO OFF WHITE	CUMARU OPALA				
01	204327.037	204327.037	204327.039	Moldura inferior   Bottom Frame   Bisel inferior	MDF	418 x 65 x 15	2
02	204328.009	204328.009	204328.009	Base   Base   Base	MDF	418 x 345 x 15	2
03	204329.037	204329.037	204329.039	Prateleira   Shelf   Estante	MDF	388 x 345 x 15	2
04	204330.037	204330.037	204330.039	Tampo   Top left shelf   Estante superior izquierda	MDF	450 x 360 x 15	2
05	204331.037	204331.037	204331.039	Moldura lateral   Side frame   Marco lateral	MDF	480 x 65 x 15	4
06	204332.037	204332.037	204332.039	Lateral esq mesa lateral   Left side of the side table   Lado izq de la mesa lateral	MDF	450 x 345 x 15	2
07	204333.037	204333.037	204333.039	Lateral de gaveta   Drawer side panel   Panel lateral del cajón	MDF	333 x 110 x 15	8
08	204334.037	204334.037	204334.039	Lateral dir mesa lateral   Right side of the side table   Lado der de la mesa lateral	MDF	450 x 345 x 15	2
09	204335.037	204335.026	204335.040	Frente de gaveta   Drawer front panel   Panel frontal del cajón	MDF	398 x 145 x 15	4
10	204336.037	204336.037	204336.039	Travessa frontal   Front crosspiece   Traviesa frontal	MDF	388 x 50 x 15	2
11	204337.037	204337.037	204337.039	Contra fundo de gaveta   Drawer back panel   Panel trasero del cajón	MDF	333 x 92 x 15	4
12	204338.037	204338.037	204338.039	Painel menor s/ furação   Smaller panel without drilling   Panel menor perforación	MDF	1000 x 150 x 15	1
13	204339.037	204339.037	204339.040	Painel lateral   Side panel   Panel lateral	MDF	1360 x 600 x 15	2
14	204353.037	204353.037	204353.040	Painel lateral menor   Smaller side panel   Panel lateral menor	MDF	1000 x 450 x 15	1
15	204345.037	204345.037	204345.040	Painel lateral maior   Larger side panel   Panel lateral mayor	MDF	1000 x 600 x 15	1
16	204346.037	204346.037	204346.040	Painel central maior   Larger central panel   Panel central mayor	MDF	1360 x 600 x 15	1
17	204348.037	204348.037	204348.040	Travessa traseira maior do painel   Rear crosspiece   Traviesa trasera	MDF	1360 x 50 x 15	6
18	204349.037	204349.037	204349.040	Fundo de gaveta   Drawer bottom   Fondo del cajón	MDF	345 x 340 x 3	4
LEGENDA DAS CORES   COLOR LEGEND   LEYENDA DE COLOR							
009 - SEM PINTURA   UNPAINTED   SIN PINTAR			026 - OFF WHITE	037 - CINAMOMO	039 - CUMARU	040 - OPALA	

# ACESSÓRIOS | ACCESSORIES

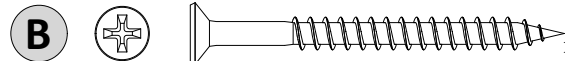
## PARAFUSOS | Screw | Tornillo

## CÓDIGO | CODE



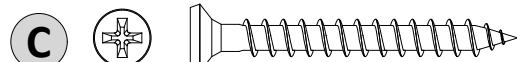
Parafuso | Screw | Tornillo 5,0x50 (Estrutural)

24x 102100045



Parafuso | Screw | Tornillo 3,5x40

16x 102100012



Parafuso | Screw | Tornillo 4,0x35

16x 102100038



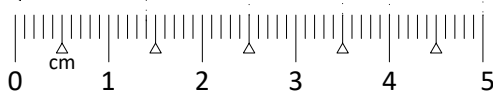
Parafuso | Screw | Tornillo 3,5x25

74x 102100004



Parafuso | Screw | Tornillo 3,5x14

100x 102100003



## RELAÇÃO DE COR DOS ACESSÓRIOS

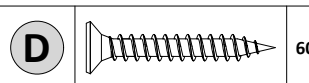
Color ratio of accessories | Relación de color de los accesorios

LETRA LETTER	DESCRIÇÃO DESCRIPTION DESCRIPCIÓN	MATÉRIA PRIMA FEEDSTOCK	COR COLOR	QUANT.   AMOUNT CANTIDAD			CÓDIGO CODE
				CINAMOMO	CINAMOMO OFF WHITE	CUMARU OPALA	
F	Tapa furo adesivo 18mm Adhesive hole cover 18mm Tapa agujero adhesivo 18mm	Papel Paper	Cinamomo	50	50		102080216
			Cumaru			50	102080288
G	Giz p/ correção Touch-up chalk Tiza correctora	Cera Wax	Cinamomo	1	1		102140023
			Off white		1		102140008
			Cumaru			1	102140026
			Opala			1	102140025
H	Mini sapata 15x15mm Feet pads 15x15mm Minizapato 15x15mm	Plástico Plastic	Cinamomo	5	5		102060145
			Cumaru			5	102060148

## 8º PASSO | PASS | PASO

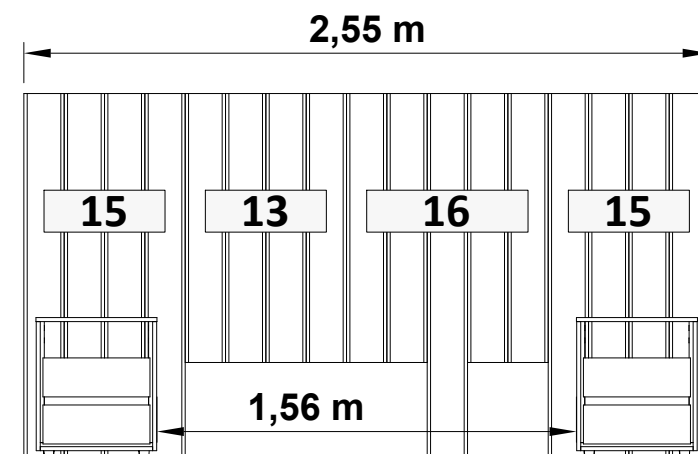
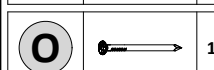
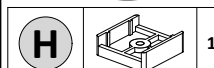
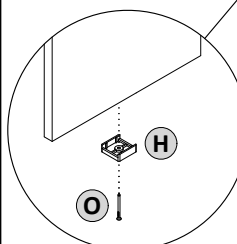
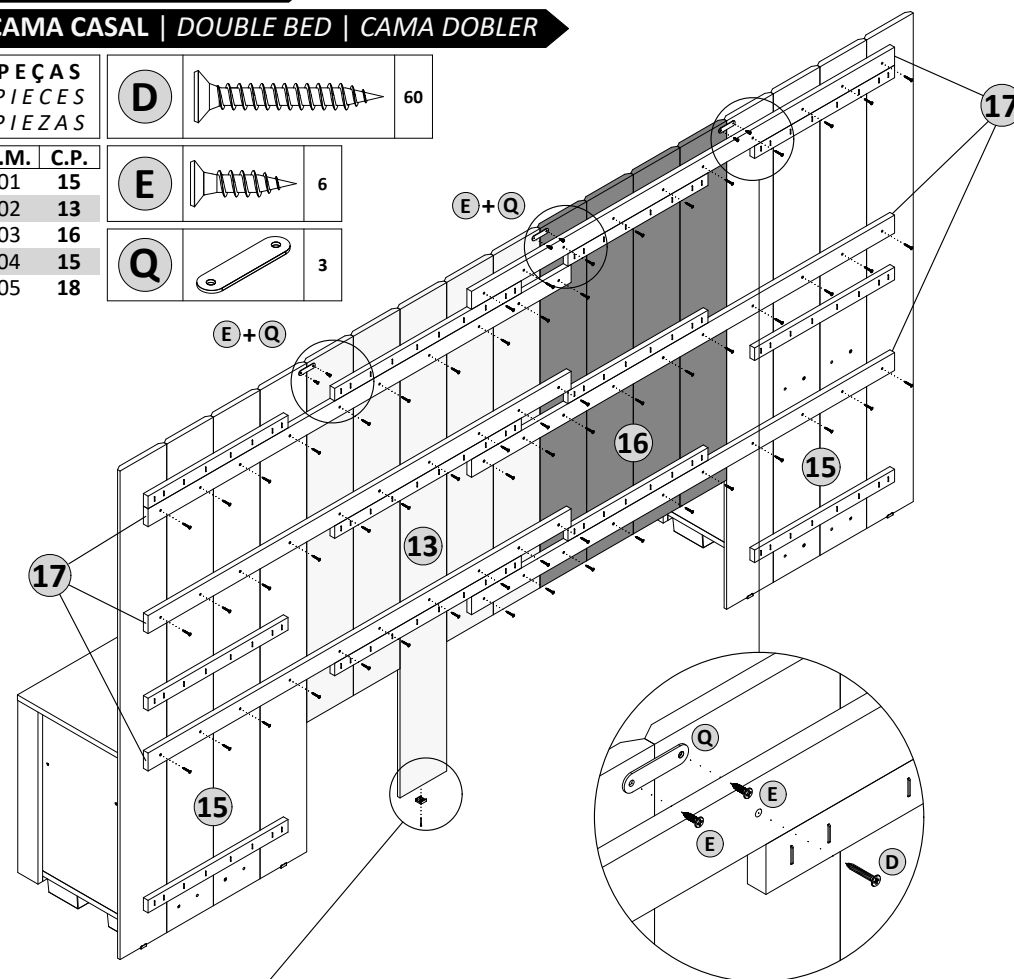
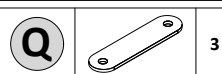
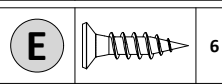
## CAMA CASAL | DOUBLE BED | CAMA DOBLER

PEÇAS  
PIECES  
PIEZAS

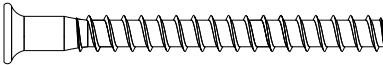

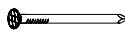


S.M. C.P.

01 15  
02 13  
03 16  
04 15  
05 18



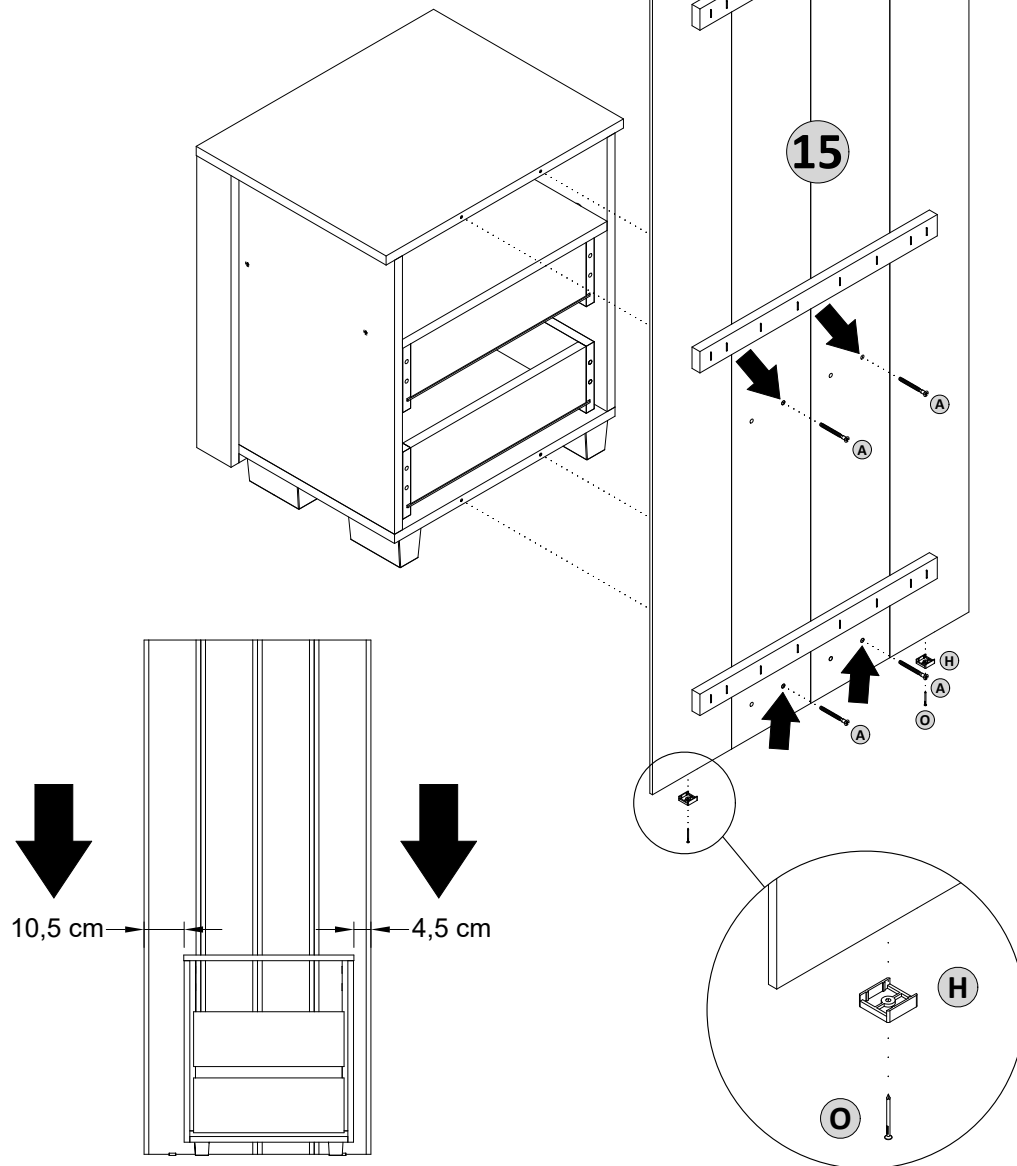
# 7º PASSO | PASS | PASO

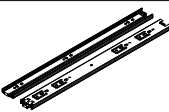
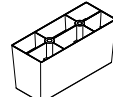
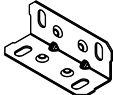

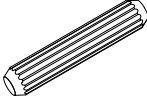
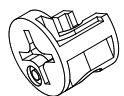
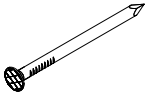
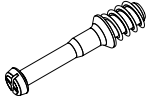
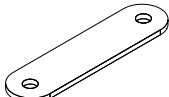
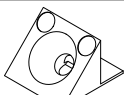


PEÇAS PIECES PIEZAS		A		4
S.M.	C.P.	H		2
01	15	O		2

## Fixação da mesa lateral direita da cabeceira

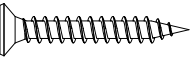
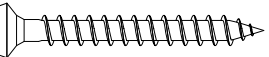

Fixing the right side table of the headboard

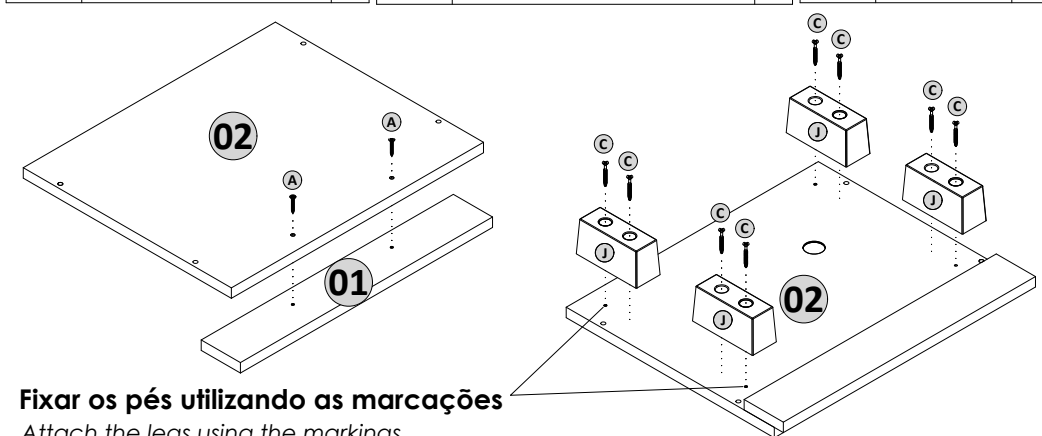
Fijación de la mesa lateral derecha del cabecero



LETRA LETTER	DESCRIÇÃO   DESCRIPTION   DESCRIPCIÓN	MATÉRIA PRIMA FEEDSTOCK	QUANTIDADE AMOUNT CANTIDAD	CÓDIGO CODE
i	 <b>Corrediça telescópica</b> Drawer slide Diapositivas del cajón	Metal	4	102010026
J	 <b>Pé de plástico</b> Plastic foot Pie de plastico	Plástico Plastic	8	102110038
K	 <b>Cantoneira aço 17,5x17,5x46mm zincada</b> Angle steel 17.5x17.5x46mm zinc-plated Ángulo de acero 17,5x17,5x46mm cincado	Metal	8	102050041
L	 <b>Cantoneira 15x15mm</b> Metal angle bracket 15x15mm Suporte angular 15x15mm	Metal	4	102050008
M	 <b>Cavilha 6x30mm</b> Dowel 6x30mm Clavija 6x30mm	Madeira Wood Madera	28	102050001
N	 <b>Castanha girofix 12x10mm</b> Girofix chestnut 12x10mm Castaña girofix 12x10mm	Metal	4	102050006
O	 <b>Prego 10x10</b> Nail 10x10 Clavo 10x10	Metal	10	102100009
P	 <b>Pino girofix 5,0x30mm</b> Girofix pin 5,0x30mm Pino girofix 5,0x30mm	Metal	4	102050007
Q	 <b>Chapa fixadora 50x13</b> Fixing plate 50x13 Placa fijadora 50x13	Metal	6	102050018
R	 <b>Cantoneira suporte triangular</b> Triangle support angle Cantonera soporte triangular	Plástico Plastic	4	102050037
S	 <b>Etiqueta resinada</b> Resin label Etiqueta en resina	Plástico Plastic	1	102080013
S	 <b>Sache de cola 12g</b> Sachet of glue 0,42oz Bolsita de pegamento 0,42oz	Cola Glue	1	102050020

## 1º PASSO | PASS | PASO

<b>D</b>		4	<b>C</b>		16	<b>J</b>		8
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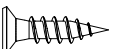


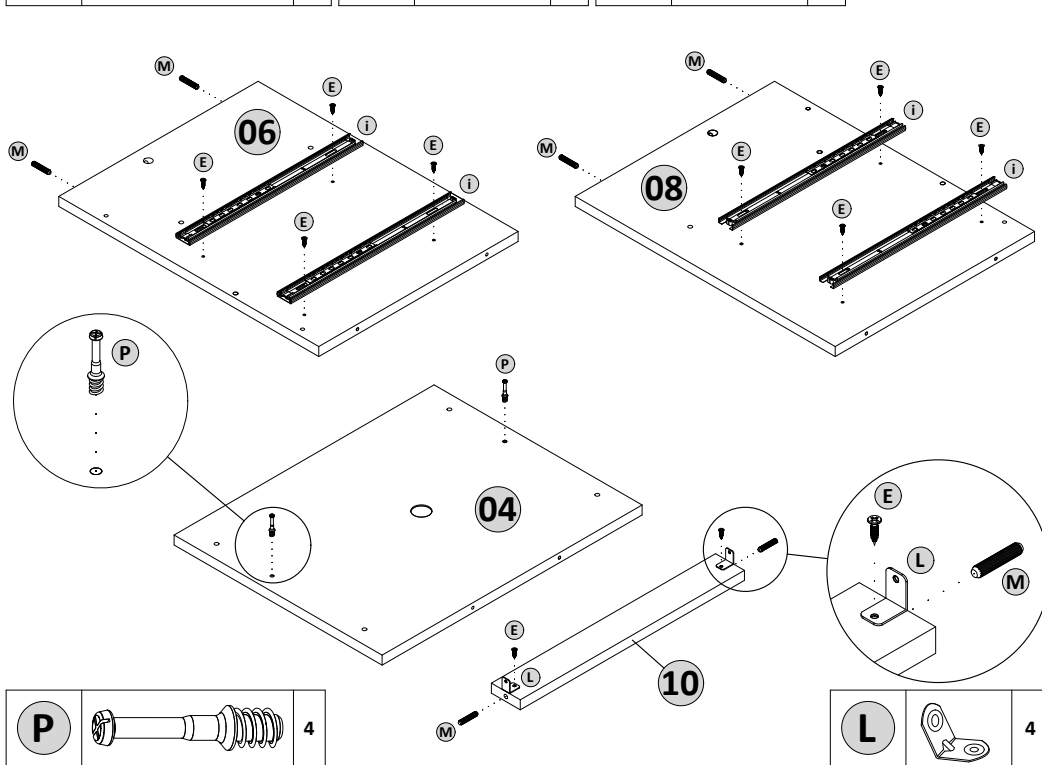
**Fixar os pés utilizando as marcações**

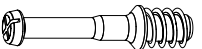
Attach the legs using the markings

Fijar las patas utilizando las marcas

## 2º PASSO | PASS | PASO

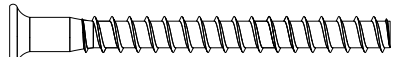

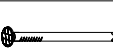
<b>M</b>		12	<b>i</b>		8	<b>E</b>		88
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<b>P</b>		4
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<b>L</b>		4
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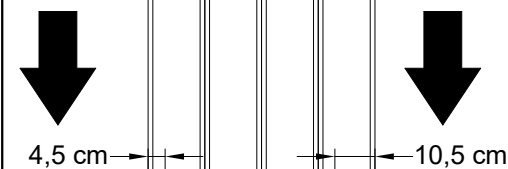
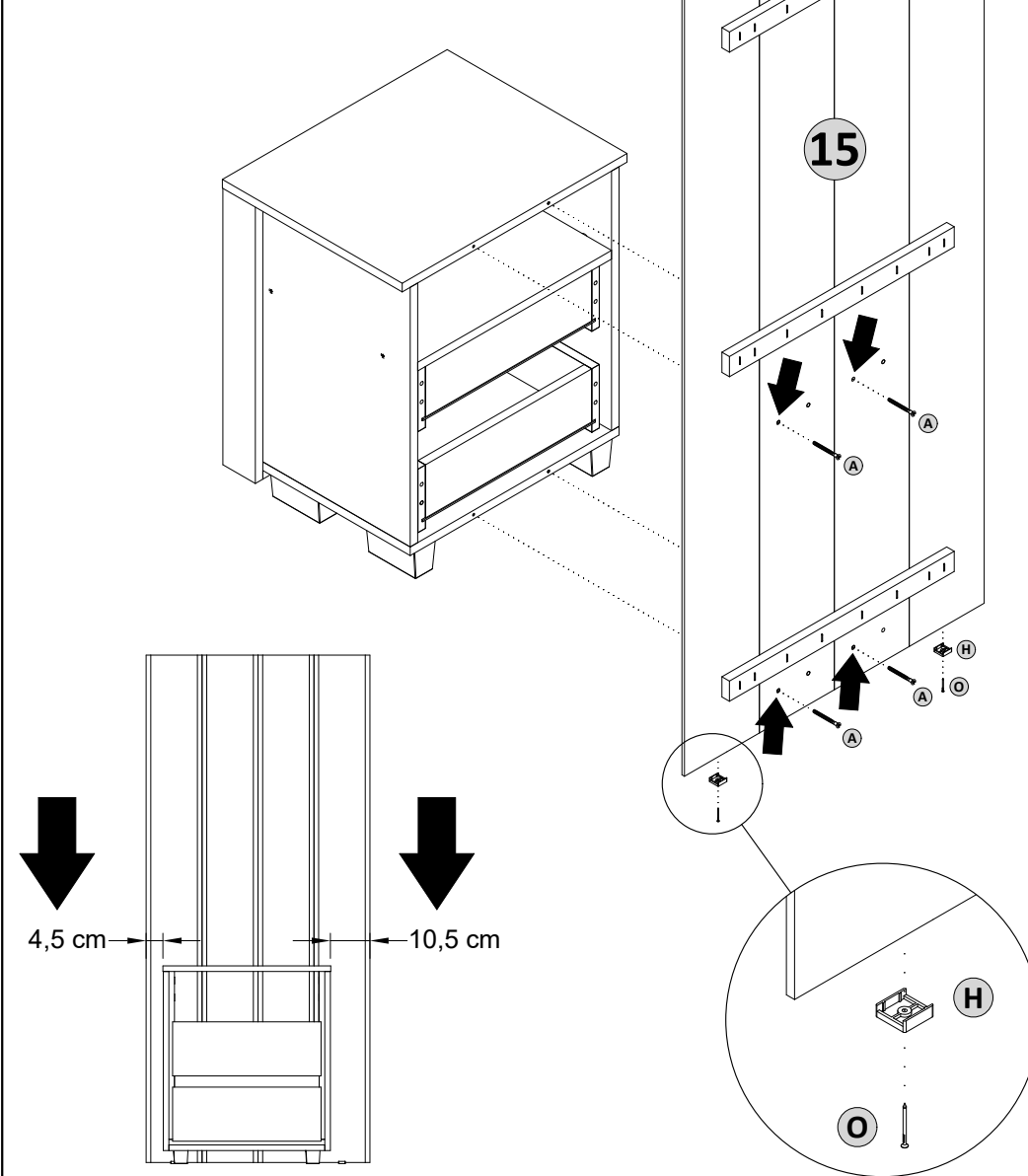
## 7º PASSO | PASS | PASO

PEÇAS PIECES PIEZAS			
S.M. 01	C.P. 15		2
			2

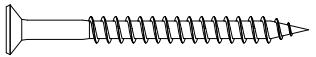
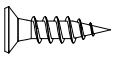



**Fixação da mesa lateral esquerda da cabeceira**

Fixing of the left side table of the headboard

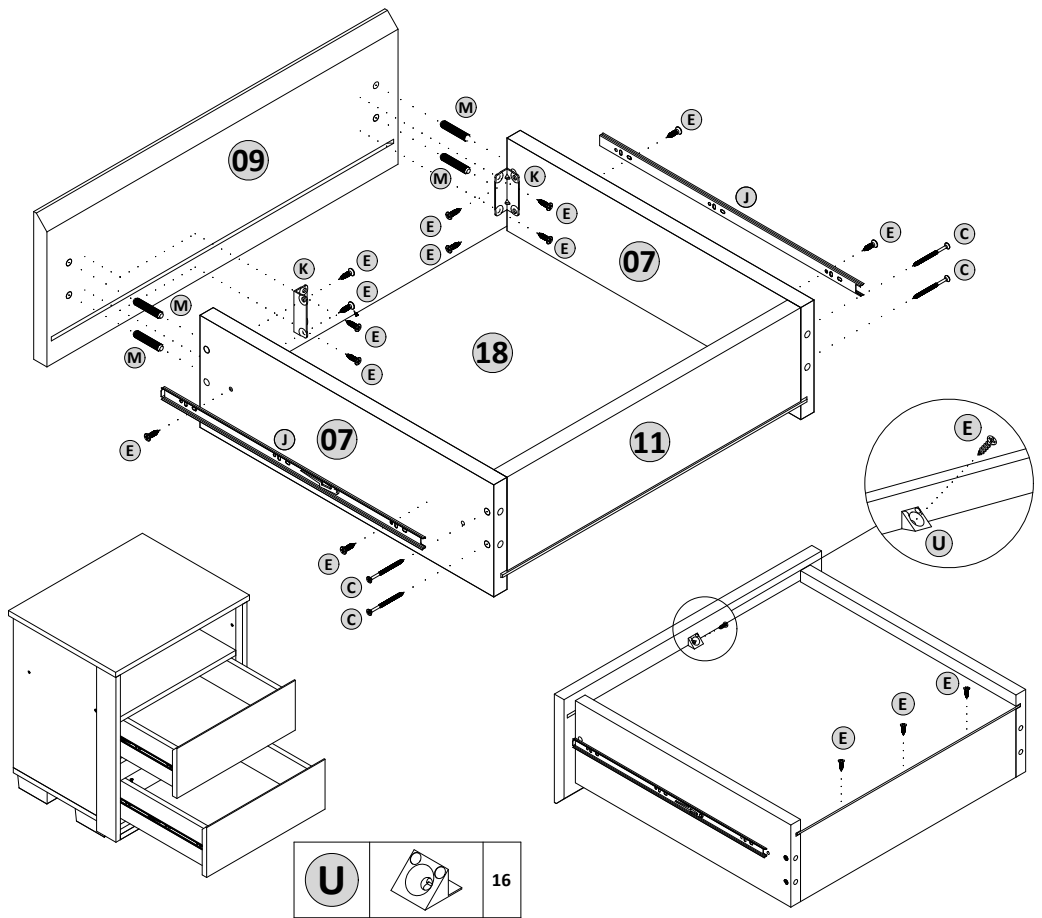
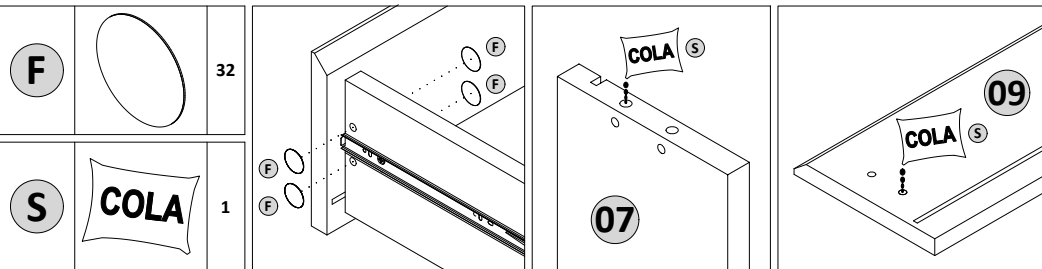
Fijación de la mesa lateral izquierda del cabecero



6º PASSO | PASS | PASO

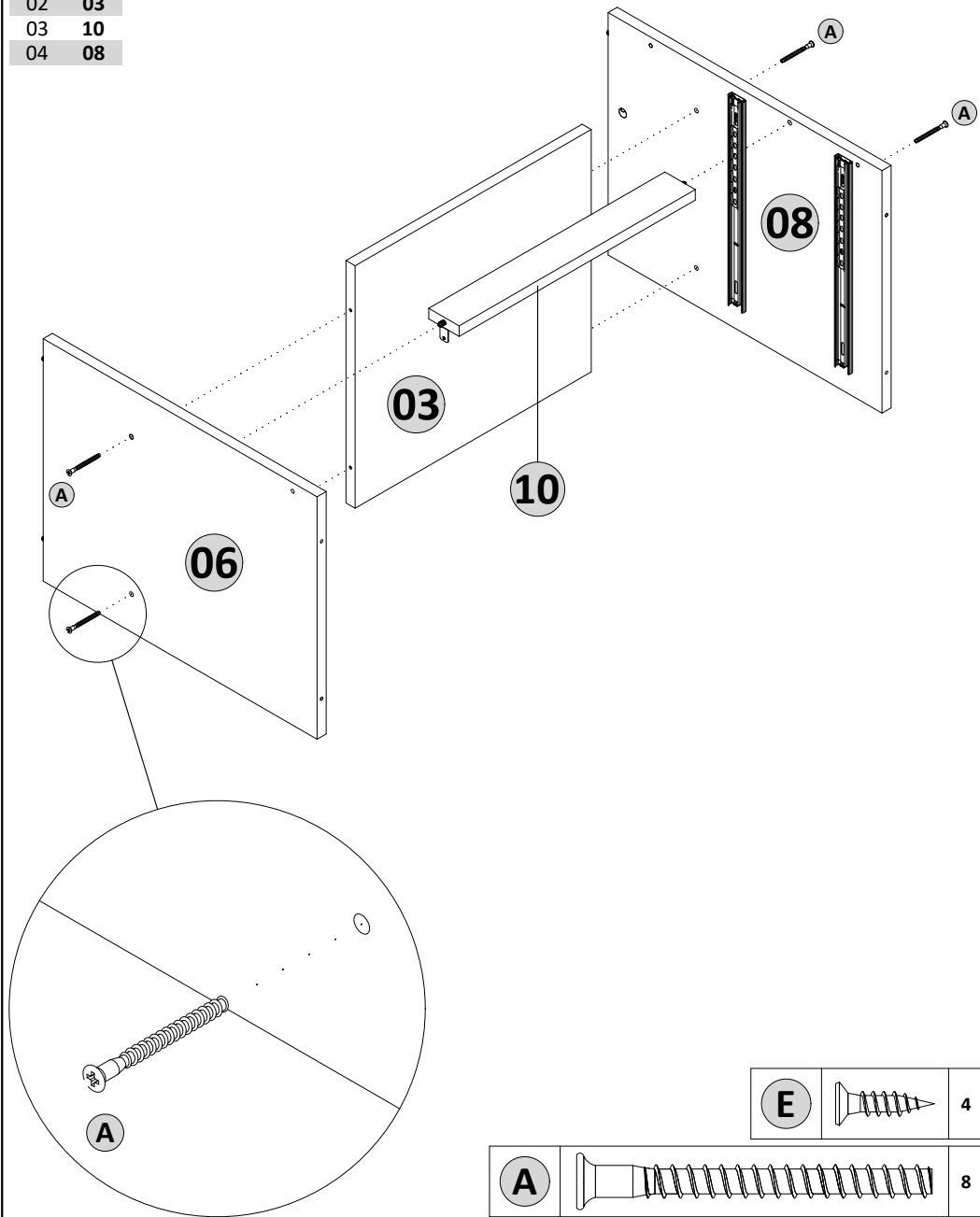
PEÇAS PIECES PIEZAS		C				16		E				64	
S.M.	C.P.	M				16		K				8	
01	09							J				8	
02	07												
03	07												
04	11												
05	18												

MONTAGEM DAS GAVETAS | DRAWER ASSEMBLY | MONTAJE DEL CAJÓN



3º PASSO | PASS | PASO

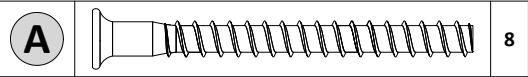
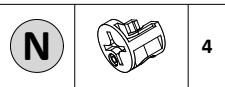
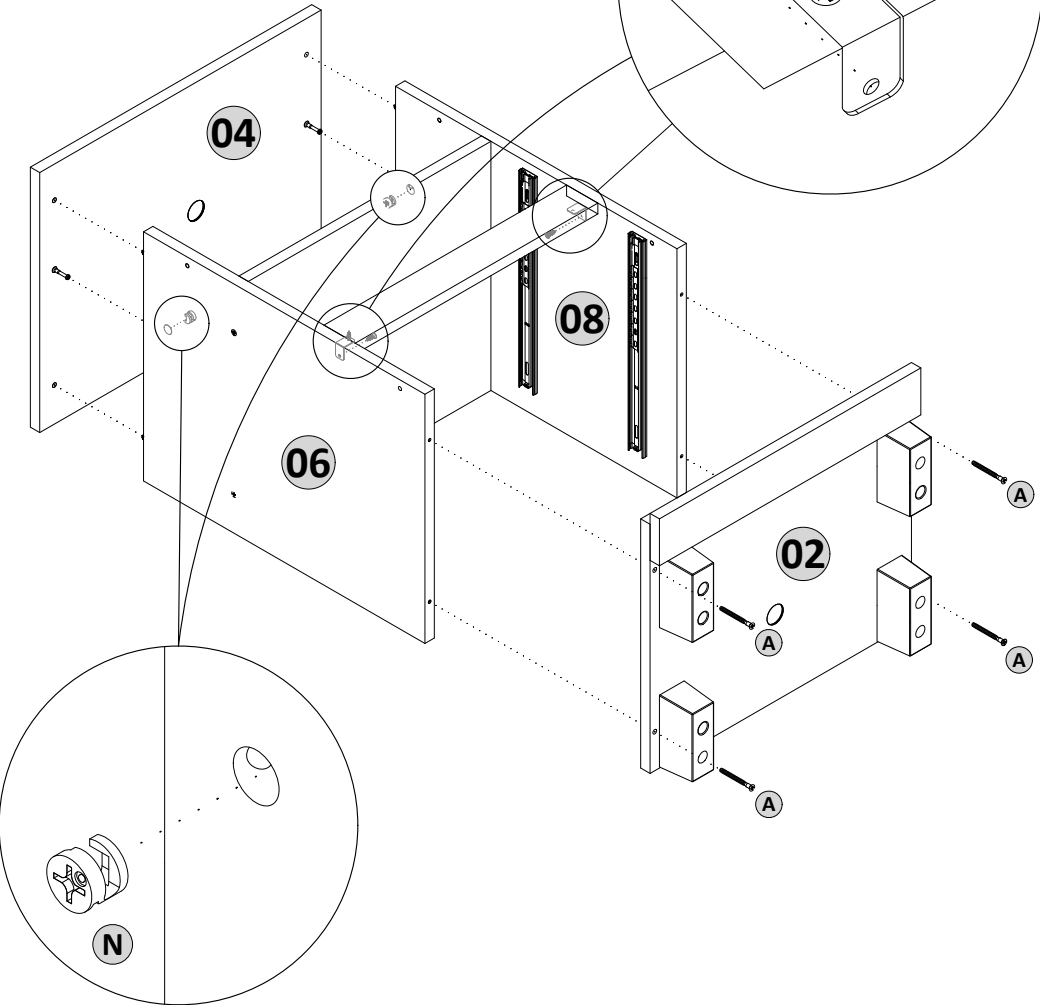
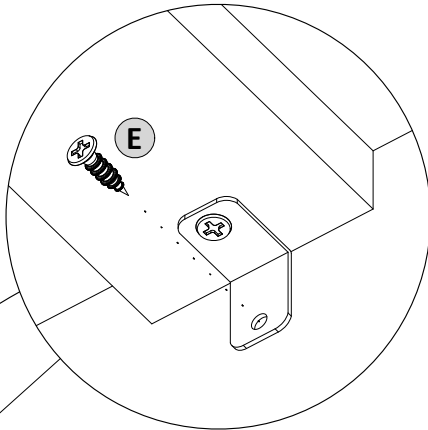
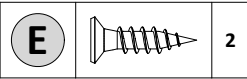
PEÇAS PIECES PIEZAS		S.M.		C.P.	
01	06				
02	03				
03	10				
04	08				



4º PASSO | PASS | PASO

PEÇAS  
PIECES  
PIEZAS

S.M.	C.P.
01	04
02	02



5º PASSO | PASS | PASO

PEÇAS  
PIECES  
PIEZAS

S.M.	C.P.
01	05
02	05

